

Abrasive Blasting In Process Check Appendix C

This In Process Check is available in the **INTELEX Inspections Module as Abrasive Blasting**

Department	Date:	Time:				
Auditor's Name:	Additional Auditors:					
Safe Work Permit Number:	Location/Equipment:					
Abrasive Blasting						
General	Acceptable			Comments	Corrected	
	Yes	No	N/A		Yes	No
Has the daily (prior to use) inspection form been completed? (Abrasive Blasting Program Appendix A)						
Is a safe work permit properly completed and available at the work site?						
Is the designated Work Zone defined/isolated through the use of signs, barricades or watchman to warn employees of blasting operations?						
Does the blast cleaning nozzle have an operating valve designed to be hand-held open? Note: Ball/Chain or Bat/Chain method is not allowed.						
Is the abrasive blasting hose secured in such a manner to prevent uncoupling?						
Are relief valves vented to a safe location?						
If equipment being blasted contains any flammable liquid or gas has Senior Safety Manager approval been obtained?						
Is the abrasive blaster operator wearing a supplied air sandblasting hood?						
Are the breathing airlines equipped with a carbon monoxide monitor? Note: Blasting is prohibited if monitor is not present or not in working condition.						
Is blaster wearing proper PPE? (Boots, disposable coveralls, hearing protection, respiratory protection, eye protection?)						
Are employees in the immediate vicinity or downwind of the work (but not blasting) wearing goggles and respiratory protection?						
Is air supply equipped with breathing air filter with date of last change on the filter? (Must show change within last 90 days).						
Are air compressor intakes situated to prevent contamination from other vehicle exhausts, plant processes or the compressor itself?						
Is blasting is being conducted on safe stable work surfaces?						
If work is being performed from a moveable platform (includes ladders) has approval from the facility Maintenance Manager and Safety Specialist been obtained?						
If blasting from an Ariel Lift are Ariel Lift work policies being followed (inspection, hoses not attached to basket, etc.).						
Are safety chains used to secure lids on pots?						
FLHA (or equivalent) completed prior to start of work?						
Do all identified hazards have controls?						
Are windows (if present) in the area properly covered?						

***Correct all deficiencies at the time of the audit and provide feedback to workers/supervision. Copy to the plant admin.**

Work Group Supervisor or Department Management Name: _____ and Signature: _____.