



Chemical Hygiene Plan – Appendix C Four Corners Laboratory Task Risk Analysis

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Mosaic Quality Control Laboratories

1 Dry Screening (RO-TAP)

Dept/Area: Four Corners Quality Control Lab			
TRA No: FC-01		Reviewed by: Joseph Patacca	Date: 1/14/2025
Task: Dry Screening (RO-TAP)		Approved by: W. Priscilla Williams	Date: 1/30/2025
Step	Task Steps	Potential Hazards	Controls
1	Determining which screens to be used.	Possible pinch points. Lacerations to fingers from damaged screens.	Visually inspect screens prior to use. Replace/repair damaged screens. Grip the screens with both hands from the center of the sides rather than from the edges. Avoid pressing down on the screen when stacking.
2	Opening and closing the sound enclosure lid.	Bodily injury. Lid may close with a minimum of applied force when gas springs are not fully extended.	Use the attached handle when raising and lowering the sound enclosure lid. Keep hands, head, and rest of body out of the line of fire.
3	Adjust RO-Tap for screen stack size.	Possible pinch points. Securing bar may fall.	When adjusting the RO-Tap, make sure securing bar is in a resting position before putting hands in the line of fire. Raise and lower securing bar carefully.
4	Place sample in screen stack.	Possible laceration/scratch to skin. Wrist and arm strains.	Slowly pour sample onto screen to minimize bouncing/spillage of sample. Use 2 hands to pour heavy loads and/or a stool to reduce overextending arms.
5	Placing and removing screens from the shakers.	Possible pinch points. Hearing loss/ ear damage.	Avoid placing fingers in potential pinch points between screens and screen holder. Stay alert when working with RO-Taps. Close noise reduction box while shaking.
6	Separating screens.	Wrist and arm strain.	Use the designated tool to separate screens that do not easily come apart.



2 Waste Disposal

Dept/Area: Four Corners Quality Control Lab			
TRA No: FC-02		Reviewed by: Joseph Patacca	Date: 1/14/2025
Task: Waste Disposal		Approved by: W. Priscilla Williams	Date: 1/30/2025
Step	Task Steps	Potential Hazards	Controls
1	Dumping ground and unground samples down drain into sump.	Slip hazard if drain or sump backs up.	Do not put too much feed down drain at one time. Do not put too large pebbles down drain. Have sump dug out once a week with a Bobcat by the plant.
2	Dumping sample test tubes after analysis.	Laceration from broken tubes. Skin irritation Back strain	Wear cut resistant gloves. Don't let the bag rub against your body when carrying. Wear nitrile gloves. Wash hands after handling waste. Dispose of waste daily to decrease the load. Ask for help or use a cart for heavy loads.
3	Dumping liquid samples into flask washer	Eye irritation Skin irritation Cuts to hand	Slowly pour flasks onto jets to reduce splashing. Make sure all jets are covered prior to turning on washer. Wear safety glasses or goggles. Wear nitrile gloves and lab coat. Do not spin flasks once placed on jet. Spinning flasks could cause damage.



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3 Truck Use

Dept/Area: Four Corners Quality Control Lab			
TRA No: FC-03		Reviewed by: Joseph Patacca	Date: 1/14/2025
Task: Truck Use		Approved by: W. Priscilla Williams	Date: 1/30/2025
Step	Task Steps	Potential Hazards	Controls
1	Perform and complete vehicle inspection form.	Faulty or inoperable parts	If any item fails, do not operate vehicle. Inform supervisor for vehicle to be repaired.
	Driving	Roadway hazards	Obey all speed limits and highway safety rules and regulations. Seat belts shall be worn and properly adjusted at all times
2	Park vehicle/ getting in and out of vehicle.	Slips, trips and falls.	Survey walking area for all hazards. Use caution.
		Runaway vehicle	Shut off engine if you exit the vehicle.
		Failure of brakes	Use emergency brakes and chocks on tires.
3	Place items in truck.	Possible back/arm strain.	Lift by bending at the knees and hips. Keep a straight back while lifting/ carrying load. Ask for help if needed.
4	Fueling vehicle	Static-sparked fires	Vehicle must be shut off while being fueled. No smoking permitted while fueling vehicles. All gas cans must be removed from vehicle before being filled. No use of cell phones while fueling.



4 Centrifuge Operation

Dept/Area: Four Corners Quality Control Lab			
TRA No: FC-04		Reviewed by: Joseph Patacca	Date: 2/28/2025
Task: Centrifuge Operation		Approved by: W. Priscilla Williams	Date: 2/28/2025
Step	Task Steps	Potential Hazards	Controls
1	Opening and closing lid	Pinch points	Press button to open the centrifuge and keep hands clear of lid as it opens. Keep hands clear of the sides of the lid as you close it.
2	Loading centrifuge	Possible bodily harm Skin irritation Cuts to hand	Load the sample tubes evenly around the centrifuge buckets. Use water filled sample tubes to help balance an odd number of samples. An unbalanced centrifuge can lead to the equipment shifting or sample tubes being damaged. Do not fill test tubes up all the way. Fill tubes to about 1/2 inch from the top. This is to prevent spilling of samples inside of centrifuge during spin cycles.